

# LAPEL PINS

## Die Struck with Color

Die Struck Lapel Pins (Die Struck with Color) are produced from a die cast from your design. The pins are then cut with a specially made cutting die. The next stage is the plating process which provides reflective gold or silver plating. After the die cutting process, the indentations left behind are filled with enamel paints made up of the colors of your choice. Each pin is painted by hand using intricate tools similar to fine tipped syringes. The pin is then put in a firing kiln to set the colors. Finally, the pin is coated with an epoxy finish for a clean, polished look. Each pin is thoroughly inspected and packaged individually prior to shipping.



### Details:

**Minimum order quantity:** 100 pieces

**Over 4 colors:** Add \$0.08 each color (P)  
PMS color match available at no extra charge

**Lead time:** 12-15 business days plus shipping within the USA

Military/Butterfly clutch attachment on back

Individually poly bagged

**Art preparation:** Supplied art may need to be adjusted to accommodate pin specifications for production

**Shipping:** UPS Ground F.O.B. Florida  
average weight 28 pounds per 1000 pins  
varying according to size and shape

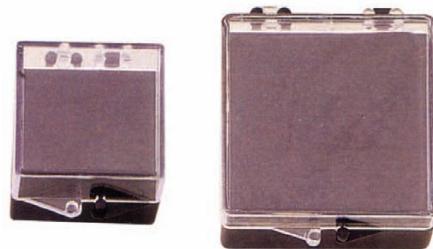


Code ASPIN-DSWC-WH

|        | 100    | 200    | 300    | 500    | 750    | 1000   | 2000   | 3000   | 5000   | 10,000 |
|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|
| 3/4"   | \$2.57 | \$2.04 | \$1.49 | \$1.27 | \$1.09 | \$1.03 | \$0.95 | \$0.83 | \$0.71 | \$0.62 |
| 1"     | \$2.60 | \$2.10 | \$1.60 | \$1.31 | \$1.14 | \$1.06 | \$1.02 | \$0.88 | \$0.80 | \$0.71 |
| 1-3/4" | \$2.71 | \$2.18 | \$1.68 | \$1.38 | \$1.22 | \$1.16 | \$1.08 | \$0.93 | \$0.83 | \$0.75 |
| 1-1/2" | \$2.94 | \$2.44 | \$1.93 | \$1.47 | \$1.32 | \$1.24 | \$1.18 | \$1.00 | \$0.86 | \$0.83 |

**NO SET UP CHARGES**

(R)



Plastic pin case option available for \$0.60 each (P)

ASPIN LINE

ASI/62088